16.810 Engineering Design and Rapid Prototyping

Massachusetts Institute of Technology

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IAP 2007

Cost Estimation Sheet

To be submitted by each team by: January 25, 2005

Section			Rate	Qty	Total Cost
I. Desigi	n and Engineering				Ţ
	Labor Rate for each Designer		\$75/hour		
	Labor Rate for CAD/CAM workstation		\$40/hour		
II. Mater	rials Costs				
		0.125 in. thick	\$50/sheet		
	Aluminium Sheet	0.250 in. thick	\$125/sheet		
	Aluminum Rod - 4-ft le	ength	\$5 per length		
III. Foan	n Wing Manufacturing				
	Foam Sheet (24"x48"x2" thick)		\$35/sheet		
	Labor Rate		\$40/hour		
	Machine Use (operates at 1560 watts)		\$70/KW-hour		
IV. Wate	erjet Manufacturing				
	Labor Rate		\$55/hour		
	Machine Use		\$75/hour		
V. Other Manufacturing					
	Fiberglass Labor Rate		\$35/hour		
	Other Miscellaneous Work Labor Rate		\$30/hour		
VI. Asse	embly and Testing		•	•	
	Assembly Work Labor Rate		\$55/hour		
	Wright Brother's Wind Tunnel Operating Cost		\$300/hour		
				Hours	Cost:
			Total:		

Please use this cost estimation sheet to compile the number of hours spent on the specific parts of the project. Also, please compile the total costs associated with the project at the specified labor rates. If there are any questions, please direct them to the TA's.