1.133 M.Eng. Concepts of Engineering Practice Fall 2007

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## Some Observations from Chase an Engineer Reports

What a Project Manager is most concerned with:-

Financial Issues

a. Engineering Designb. Construction Schedulingc. Control of Revenue Flow

"Engineers don't make good financial decisions"

# "Scheduling is very important"

"The faster you finish, the more you save on fixed costs and interests"

#### **Fixed Costs**

- Salary
- Overheads : Property Office Rental Equipment Utilities

#### Variable Costs

- Bank Loans
- Professional Liability Insurance
- Performance Bond
- Payment Bond

# Activities – Logical Sequence

- 1. Instrumentation
- 2. Slurry wall installation
- 3. Jet grouting
- 4. Foundation installation
- 5. King posts and decking erection
  - 6a. Excavation
    - 6b. Strut installation + preloading
      - 6a. Excavation
      - 6b. Strut installation + preloading
        - 7a. Cutting off pileheads
        - 7b. Casting Pilecaps
        - 7c. Casting base slab
      - 8. Casting columns + intermediate floor slabs
  - 8. Casting columns + intermediate floor slabs
- 9. Casting ground floor slab

### **NETWORK SCHEDULING**

#### Activity Network

A graphical representation describing connections between all activities in a project

#### Activity Path

A continuous string of activities within the network from beginning to end

#### **Critical Path**

The activity path with the longest duration, in which any delay of one activity causes a similar delay to the entire project completion

### **ACTIVITY RELATIONSHIPS**

Finish-Start	$FS = \Delta$	Activity $j$ may start $\Delta$ units of
		time after finishing activity <i>i</i>

NormalFS = 0Activity j may start immediatelyafter finishing activity i

Start-Start  $SS = \Delta$ 

Activity  $\mathbf{j}$  may start  $\Delta$  units of time after starting activity  $\mathbf{i}$ 

Finish-Finish  $\mathbf{FF} = \mathbf{\Lambda}$ 

Activity  $\boldsymbol{j}$  may finish  $\Delta$  units of time after finishing activity  $\boldsymbol{i}$ 

#### TIME TO START/FINISH

Activity Duration  $d_i$  The estimated duration of each activity

Earliest Start  $ES_i$  The earliest time that activity *i* may start

Earliest Finish **EF** 

 $LS_i$ 

The earliest time that activity *i* may finish

 $EF_i = ES_i + d_i$ 

Latest Start

The latest time that activity *i* may start

Latest Finish  $LF_i$  The latest time that activity *i* may finish

 $LS_i = LF_i - d_i$ 

## FLOAT TIME

Total FloattfiThe total time that activity i may bepostponed without delaying projectcompletion

$$tf_i = LS_i - ES_i$$
 or  $LF_i - EF_i$ 

Free Float $f_i$ The maximum time that activity i may<br/>be postponed without delaying the<br/>earliest start (ES<sub>j</sub>) or earliest finish (EF<sub>j</sub>)<br/>of any following activity j

4		/17	ΓΥ	S١	M	BOLS	
	Activity i					Activity j	
ES <sub>i</sub>	d <sub>i</sub>	EFi			ES <sub>j</sub>	d <sub>j</sub>	EFj
LSi		LFi	Z		LSj		LFj
tf <sub>i</sub>	CODE	ff i			tf j	CODE <sub>j</sub>	ff <sub>j</sub>
		Гуре	of Re	latior	nship		
	(FS, SS or FF)						

### 8 STEPS FOR NETWORK ANALYSIS

- 1. List all the activities
- 2. Assign duration for each activity
- 3. Set up Network Diagram
- 4. Carry out Forward Calculations for *ES* and *EF*
- 5. Determine Project Completion Time
- Carry out Backward Calculations for LS and LF
- 7. Determine Float available tf and ff
- 8. Identify Critical Path(s)



## Schedule computation

Earliest Start (ES<sub>j</sub>) and Earliest Finish (EF<sub>j</sub>) of the subsequent activity  $\mathbf{j}$ 

1. Calculate all possible ES times for activity j:-

FS relationship, $\mathbf{ES_j} = \mathbf{EF_i} + \Delta$ SS relationship, $\mathbf{ES_j} = \mathbf{ES_i} + \Delta$ FF relationship, $\mathbf{ES_j} = \{\mathbf{EF_i} + \Delta\} - \mathbf{d_j}$ 

2. Select the latest time for  $ES_i$ 

3. Calculate  $\mathbf{EF}_{j} = \mathbf{ES}_{j} + \mathbf{d}_{j}$ 

Latest Start (LS<sub>i</sub>) and Latest Finish (LF<sub>i</sub>) of the previous activity *i* 

1. Calculate all possible LF times for activity i:-

FS relationship, $\mathbf{LF_i} = \mathbf{LS_j} - \Delta$ SS relationship, $\mathbf{LF_i} = \{\mathbf{LS_j} - \Delta\} + \mathbf{d_i}$ FF relationship, $\mathbf{LF_i} = \mathbf{LF_j} - \Delta$ 

2. Select the earliest time for  $LF_{i}$ 

3. Calculate  $LS_i = LF_i - d_i$ 

# CALCULATIONS FOR FLOAT

## **TOTAL FLOAT**

- 1. Need to know ES, EF, LS and LF for activity *i*
- 2. Calculate tf for activity i

 $tf_i = \{LS_i - ES_i\} \text{ or } \{LF_i - EF_i\}$ 



### **FREE FLOAT**

- Calculate all possible *ff* between activity *i* and *j*:-
  - FS relationship,  $f_i = \{ES_j EF_i\} \Delta$
  - SS relationship,  $ff_i = \{ES_j ES_i\} \Delta$ FF relationship,  $ff_i = \{EF_i - EF_i\} - \Delta$

2. Select the smallest time gap for  $f_{i}$ 

# Network Scheduling

### **Example** Analysis

















#### Carry out Forward Computation for Earliest Start and Earliest Finish



#### Carry out Forward Computation for Earliest Start and Earliest Finish

























