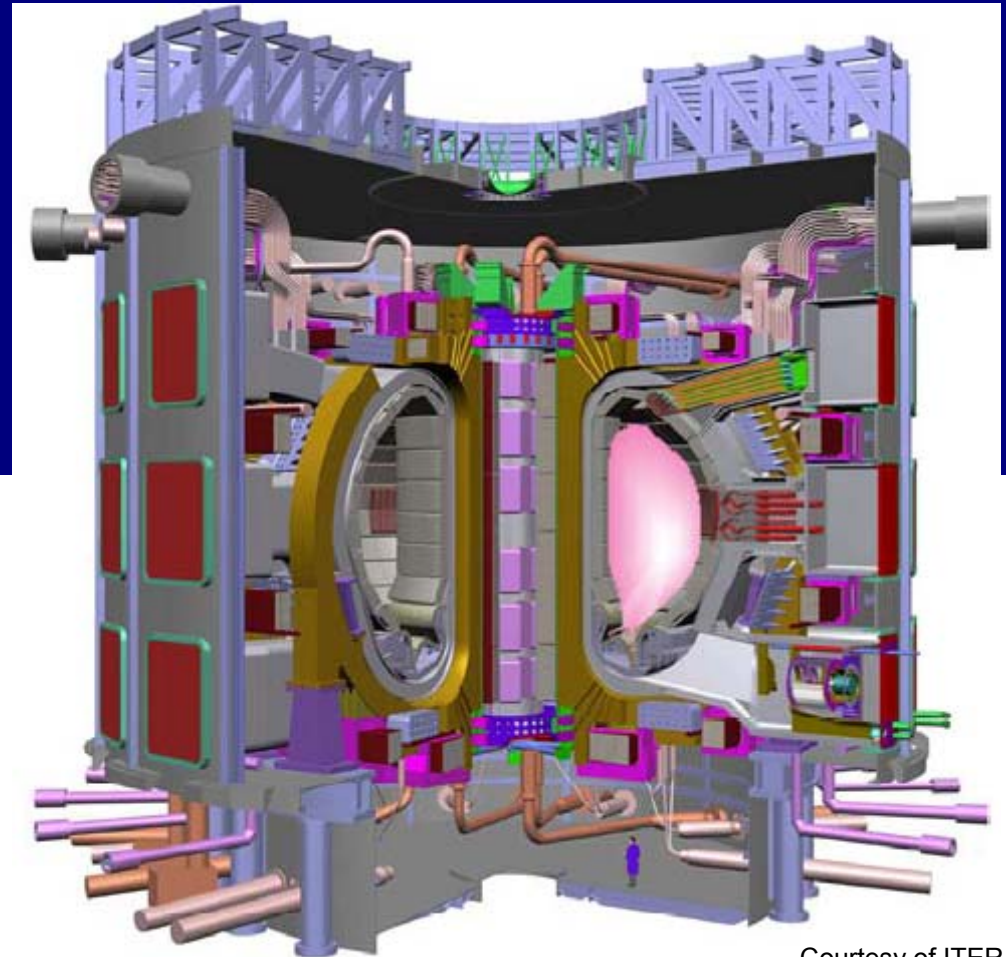


# 22.012 Presentation: Materials in ITER and beyond!

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May 18<sup>th</sup>, 2006



Courtesy of ITER.

# Outline

- Vessel = materials for containing plasma

- Other random materials...

Components and materials for ITER. From Max Planck Society for Advancement of Science

Image removed for Copyright reasons.

<http://www.ipp.mpg.de/ippcms/eng/pr/forschung/iter/>

- Progress in Materials?

- Going and going...

# Vessel Materials: containing the plasma<sup>1,2</sup>

- Must handle high heat loads
  - Steady and disruptions
- Radiation resistant
- Long-life (thousands of cycles)
- Cheap! (not going to happen)

Figure removed for copyright reasons.  
Source: START experiment at UKAEA, Culham.  
<http://www.fusion.org.uk/culham/start.htm>

# Vessel Materials in ITER<sup>3</sup>

Material	Material Grade	Components
Beryllium	S-65C VHP (backup DShG-200)	Armour tiles for first wall and limiter
Tungsten	Pure sintered W	Armour tiles for divertor components
Carbon fibre composite (CFC)	SEP NB 31, NIC 01 (back-up CX 2002U, SEP NS31)	Armour tiles for divertor vertical target
Cu and Cu alloys	CuCrZr-IG	Substrate for plasma-facing components (PFCs) and for heating systems
	CuAl25-IG	Substrate for PFCs (first wall)
	Nickel-aluminium bronze	Nuts, bearings and other friction parts
	Glidcop Al60	Compression collar of the flexible support bolts
Austenitic and precipitation hardened steels	316L(N)-IG1 plates and forgings	Shield modules
	316L(N)-IG2 plates and forgings	Vacuum vessel, blanket cooling manifolds
	316L(N)-IG3 cast	Some vacuum vessel components and back-up material for divertor body
	316L(N)-IG4 tubes	Thin walled tubes for first wall
	316L(N)-IG5 tubes	In-vessel cooling pipes
	316L(N)-IG6 powder HIP	Back-up material for shield modules
	AISI 660 (A-286)	Fastening components for the port plugs (e.g. fixing wedges and bolts)
	Steel 30467	Borated steel for in-wall shielding structures (plates)
Ni alloys	Inconel 718	Bolts for the flexible supports and electrical straps, blanket cooling manifold support
Ti alloy	Ti-6Al-4V	Flexible cartridges for the module support
Ferritic steel	SS 430	Ferromagnetic insert
Ceramic	Al <sub>2</sub> O <sub>3</sub> or MgAl <sub>2</sub> O <sub>4</sub>	Electrical insulators of module attachment and limiter plates

Courtesy of ITER.

# Vessel Materials in ITER<sup>5</sup>:

## ■ ITER First Wall:

### □ Be- low Z

- First used in JET
- Disadv: Low melting point

Elevation view of ITER divertor.

Courtesy of Sandia National Laboratories.

## ■ ITER Diverter:

### □ Tungsten- low erosion

- Disadv: high Z (causes power loss in the plasma)

### □ CFC- can take very high heat

- Erodes faster but can be thicker so lasts longer

# Materials of the future<sup>4</sup>:

## ■ EUROFER alloy:

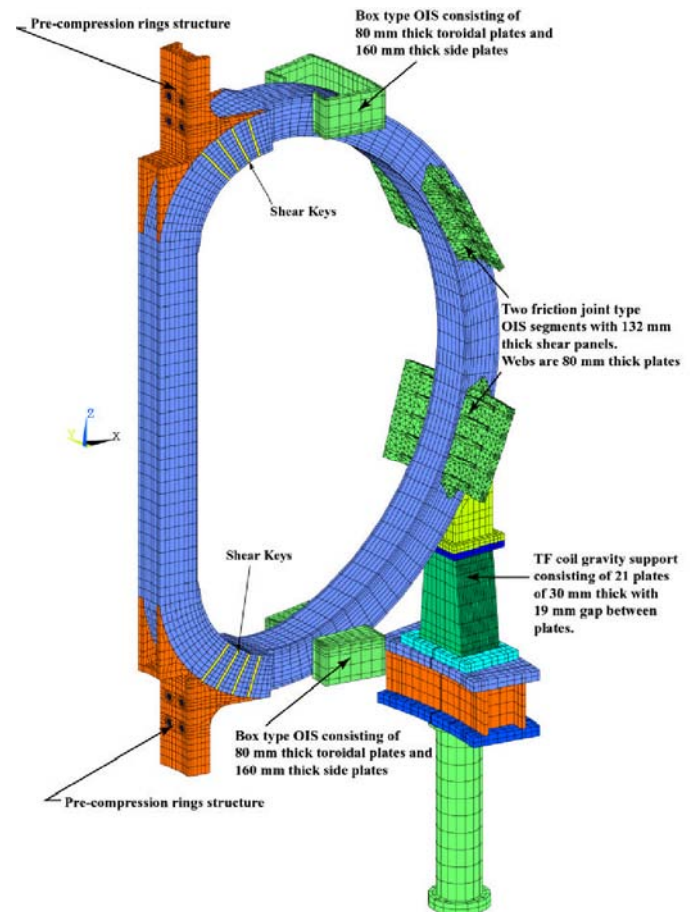
- elements have been substituted by more benign elements, e.g. Mo has been replaced by W; Nb by Ta and V.
- Cr content: optimize corrosion resistance and low embrittlement under neutron irradiation.
- expected to withstand neutron fluxes up to 150 dpa and an operational temperature range of 300°C to 560°C.
- For DEMO (life after ITER)

# A Blanket to Control the Warmth<sup>7</sup>

- to protect other materials from the radiation
- Cools other ITER components and collects heat
- To breed tritium fuel (in the second phase of ITER)
- Overall cannot exceed 5 tons
- Designed to last 10 years
- Must be easily removed remotely for maintenance

# Magnets = Materials<sup>6,3</sup>

- Super large!
- Super high field!
  - ~13 T
- They're already super expensive!
- High Temp. Superconductors (HTS):  $T \sim 100\text{K}$
- Niobium-Tin will most likely be used



**ITER toroidal field magnet design**

Courtesy of the U.S. Office of Fusion Energy Sciences.



# Still more components made of materials

- Structural: to keep ITER from falling apart
- Testing instruments
- (not to mention that the plasma itself is a material)

# In Conclusion...

## Fusion Progress<sup>2</sup>

Figure removed for copyright reasons.  
See: graph on page 3 of Reference 2.

# Materials Progress<sup>4</sup>

Graph figure removed for Copyright reasons.

<http://www.iter.org>

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Thank You!