ENGINEERING OF NUCLEAR REACTORS

Monday, December 14th, 2009, 9:00am-12:00 pm

OPEN BOOK

FINAL EXAM

3 HOURS

Problem 1 (15%) – Sizing the shell of a spherical containment

i)

The principal stresses for a thin spherical shell are:

$$\sigma_{\rm r} = -(p_{\rm i} + p_{\rm o})/2$$

$$\sigma_{\theta} = \sigma_{\phi} = (p_{\rm i} - p_{\rm o}) R_{\rm c}/(2 t_{\rm c})$$
(1)

where $p_i=1.9$ MPa and $p_o=0.1$ MPa, $R_c=12.5$ m and t_c is the shell thickness. Hook's law yields:

$$\varepsilon_{\theta} = u/R_{c} = 1/E[\sigma_{\theta} - \nu (\sigma_{\phi} + \sigma_{r})]$$
⁽²⁾

where E = 184 GPa and v = 0.33. Substituting Eq. (1) in Eq. (2), setting u=1 cm and solving for t_c , one gets:

$$t_c = R_c(1-v) (p_i-p_o)/[2E u/R_c-v(p_i+p_o)] \approx 3.7 \text{ cm}$$

Since $R_c/t_c>10$, the thin shell asumption of accurate.

ii)

The primary membrane general stress intensity for this case is:

 $P_m = (\sigma_{\theta} - \sigma_r) \approx 102 \text{ MPa}$

 σ_{θ} and σ_{r} were calculated from Eq. (1) (thin shell assumption still applies), for t_c=8 cm. The ASME limit is S_m=110 MPa. Therefore the margin is S_m/P_m≈1.075, or 7.5%.

Problem 2 (25%) – Reduction of containment pressure after LOCA

Conservation of energy for the containment:

$$\frac{\partial E_{CV}}{\partial t} = \dot{Q}_{decay} - \dot{Q}_{ss} \tag{3}$$

where $\dot{Q}_{decay} = \dot{Q}_0 0.066t^{-0.2}$, $\dot{Q}_0 = 1000$ MW, and $\dot{Q}_{ss} = 20$ MW. Integrating Eq. (3):

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$$E_2 - E_1 = \dot{Q}_0 \frac{0.066}{0.8} t_2^{0.8} - \dot{Q}_{ss} t_2 \tag{4}$$

Expanding the left-hand side, one gets:

$$M_{a}c_{v,a}(T_{2}-T_{1}) + M_{w}\{[u_{f}(T_{2})(1-x_{2}) + u_{g}(T_{2})x_{2}] - [u_{f}(T_{1})(1-x_{1}) + u_{g}(T_{1})x_{1}]\} = \dot{Q}_{0}\frac{0.066}{0.8}t_{2}^{0.8} - \dot{Q}_{ss}t_{2}$$
(5)

where M_a , $c_{v,a}$, T_1 , M_w and x_1 are all known from the problem statement. The following equation holds for the control volume:

$$V_{tot} = M_w[v_f(T_2)(1-x_2) + v_g(T_2)x_2]$$
(6)

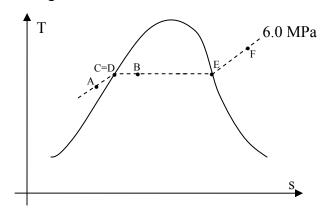
The containment pressure at t_2 , $P_2=0.5$ MPa, is the sum of the partial pressures of water and air:

$$P_{2} = P_{sat}(T_{2}) + \frac{M_{a}R_{a}T_{2}}{V_{tot} - M_{w}(1 - x_{2})v_{f}(T_{2})}$$
(7)

Therefore, Eqs. (5), (6) and (7) are 3 equations in the only unknowns t_2 , T_2 and x_2 . Actually solving the equations, one finds $t_2 \approx 14300$ s, $T_2 \approx 140.4$ °C and $x_2 \approx 0.035$.

Problem 3 (45%) – Superheated Boiling Water Reactor

i) T-s diagram:



ii) Taking the whole system as a control volume, the conservation of energy yields:

$$0 = Q + \dot{m}_{FW} (h_{FW} - h_{sup}) \qquad \Rightarrow \qquad \dot{m}_{FW} = Q / (h_{sup} - h_{FW}) \tag{8}$$

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where \dot{Q} =1000 MW and h_{FW} and h_{sup} are the specific enthalpy of the feedwater and superheated steam, respectively. The difference h_{sup}-h_{FW} can be expressed as follows:

$$h_{\sup} - h_{FW} = c_{p,g} (T_{\sup} - T_{sat}) + h_{fg} + c_{p,f} (T_{sat} - T_{FW}) \approx 2936 \text{ kJ/kg}$$

where T_{FW} = 230°C and T_{sup} = 510°C. Therefore, Eq. (8) yields $\dot{m}_{FW} \approx 340.6$ kg/s.

iii)

The acceleration pressure drop is

$$\Delta P_{acc} = G^{2} \left[\frac{1}{\rho_{m,out}^{+}} - \frac{1}{\rho_{m,in}^{+}} \right]$$
(9)
where $G = \frac{\dot{m}}{A} \approx 1800 \text{ kg/m}^{2} \text{s}, \ \dot{m} = 2270 \text{ kg/s}, \ A = 1.26 \text{ m}^{2} \text{ and}$
$$\rho_{m}^{+} \equiv \frac{1}{\frac{x^{2}}{\alpha \rho_{g}} + \frac{(1-x)^{2}}{(1-\alpha)\rho_{f}}}$$
(10)

Since at the inlet there is only the liquid phase, it is $\rho_{m,in}^+ = \rho_f$, while at the outlet x=0.15 and the void fraction can be found from the fundamental relation of two-phase flow:

$$\alpha = \frac{1}{1 + \frac{\rho_g}{\rho_f} \cdot \frac{1 - x}{x} \cdot S} \approx 0.69$$

where S=2, per the problem statement. Then it is $\rho_{m,out}^+ \approx 240.3 \text{ kg/m}^3$ from Eq. (10), and finally

Eq. (9) yields $\Delta P_{acc} \approx 9,235$ Pa

iv)

Since the heat flux is axially constant, dryout would occur at the outlet (Point B). The critical quality at the outlet is found to be $x_{cr}\approx 0.344$ from the CISE-4 correlation with $L_b=3$ m, and the coefficients a=0.5987 and b=2.2255, calculated for P=6 MPa, P_c=22.1 MPa, G=1800 kg/m²s>G^{*}=1211 kg/m²s, D_e=0.02 m. Then the critical power of the A→B channels is $\dot{Q}_{cr,AB} = \dot{m}[c_{p,f}(T_{sat} - T_A) + x_{cr}h_{fg}]\approx 1311$ MW,

where $T_A = 268^{\circ}C$. So, the $CPR = \frac{\dot{Q}_{cr,AB}}{\dot{Q}_{AB}} \approx 2.12$, with $\dot{Q}_{AB} = \dot{m}[c_{p,f}(T_{sat} - T_A) + x_B h_{fg}] \approx 618 \text{ MW}$

being the operating power of the A \rightarrow B channels, where x_B=0.15.

Problem 4 (15%) – Thermodynamic analysis of a new power cycle

To be thermodynamically feasible, the cycle must not violate the 1^{st} and 2^{nd} law of thermodynamics.

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Taking the whole power cycle as the control volume, the conservation of energy $(1^{st} law)$ becomes:

$$0 = \dot{Q} - \dot{W} + \dot{m}_{sea}(h_{in} - h_{out})$$
(11)

where steady-state was assumed and \dot{Q} =1000 MW, \dot{W} =400 MW, \dot{m}_{sea} =15000 kg/s, $(h_{in} - h_{out}) = c_{sea}(T_{in} - T_{out})$, c_{sea} =4000 J/kg°C and T_{in} =288 K (15°C) and T_{out} =298 K (25°C). Using these numbers, Eq. 11 is identically satisfied. Therefore, the cycle does not violate the 1st law.

With the same choice of control volume, the 2nd law becomes:

$$0 = \frac{\dot{Q}}{T_r} + \dot{m}_{sea}(s_{in} - s_{out}) + \dot{S}_{gen} \implies \dot{S}_{gen} = \dot{m}_{sea}(s_{out} - s_{in}) - \frac{\dot{Q}}{T_r}$$
(12)

where $T_r=723 \text{ K} (450^{\circ}\text{C})$ and $s_{out} - s_{in} = c_{sea} \ln \frac{T_{out}}{T_{in}}$. Then Eq. 12 yields $\dot{S}_{gen} = 665 \text{ kW/K} > 0$, therefore the cycle does not violate the 2nd law either.

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